

Step 22/10

Date: Tuesday, 21/10/2008 7:06:02 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: PILOT CYCLIC STICK EXTENSION		
Job Number	: 42749			Part Number	: D36331		
Estimate Number	: 13111			Drawing Number	: D3633 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	21/10/2008	S.O. No.	:	Drawing Revision	: A		
Prsh Rev.	: NC			Material	:		
First Issue	11	Type	MACHINED PARTS	Due Date	28/10/2008	Qty:	3
Previous Run	:			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 07-12-19 DD						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R1250 R1.50P 4/10/21	6061-T6 Round Bar 1.250 6061-T6 Round Bar 1.250 Batch: M15120 <i>MWF 08/10/21</i>
2.0	LATHE CONV. 	CONVENTIONAL LATHE <i>MWF 08/10/21</i>
3.0	QC2 	INSPECT PARTS AS THEY COME OFF MACHINE <i>MWF 08/10/21</i>
4.0	QC8 	SECOND CHECK <i>MWF 08/10/21</i>
5.0	PACKAGING 1 	PACKAGING RESOURCE #1 <i>MWF 08/10/21</i>
6.0	QC21 	FINAL INSPECTION/W/O RELEASE <i>8/10/22</i>
Job Completion 		<i>MWF 08-10-22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

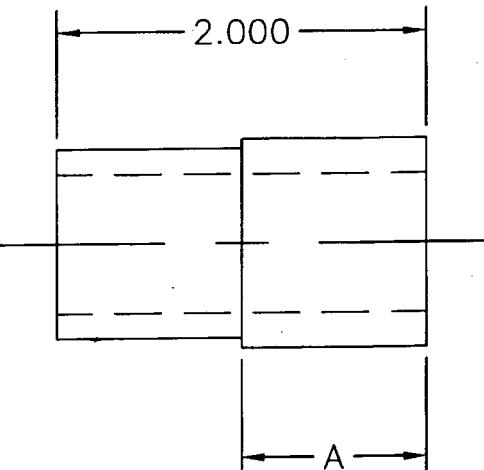
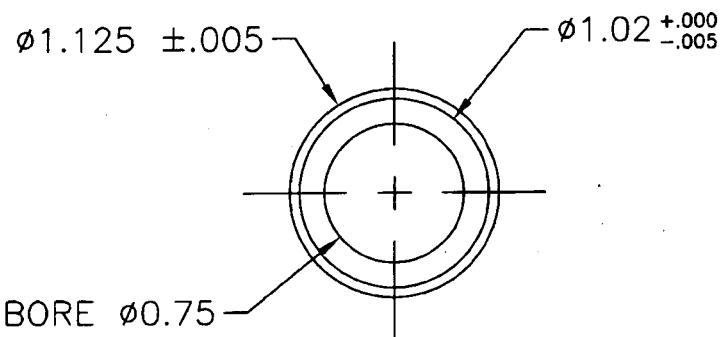
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN CLB	DRAWN BY <i>JL</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>AB</i>	APPROVED <i>HL</i>	DRAWING NO. D3633	REV. A SHEET 1 OF 1
DATE 07.05.14	TITLE CYCLIC STICK EXTENSION		SCALE 1:1
A	07.05.14	NEW ISSUE: REPLACES G10203/G10205	

**RELEASED**  
*07.08.08*

P/N	DESCRIPTION	DIM. "A"	REPLACES GENEVA P/N
D3633-1	PILOT CYCLIC STICK EXTENSION	1.00 ± 0.020	G10203
D3633-3	CO-PILOT CYCLIC STICK EXTENSION	1.30 ± 0.020	G10205

**NOTES:***WV 4/27/09*

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF. DART SPEC M6061T6R1.250)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N "D3633-X" USING FINE POINT PERMANENT  
INK MARKER

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## **DART AEROSPACE LTD**

**Work Order:** 42749

Description: Cyclic Stick Extension

Part Number: D3633-

Inspection Dwg: D 3133, Rev: 4

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# FIRST ARTICLE INSPECTION CHECKLIST

## **x First Article      Prototype**

Measured by:	MW
Date:	08/10/21

<b>Audited by:</b>	<u>Mr</u>
<b>Date:</b>	08/10/21

<b>Prototype Approval:</b>	<i>N/A</i>
<b>Date:</b>	<i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	